MARINE
Commercial
N67

N67 450 N
309 kW

Rating type B1:	309 kW (420 HP) @ 3000 rpm
Rating type B:	272 kW (370 HP) @ 3000 rpm
Rating type C:	257 kW (350 HP) @ 3000 rpm
Rating type D:	125 kW (170 HP) @ 2300 rpm
Rating type D:	215 kW (292 HP) @ 2000 rpm

SPECIFICATIONS

Thermodynamic cycle		Diesel 4 stroke
Air Feeding		TCA
Cylinders arrangement		6L
Bore x Stroke	millimeters	104 x 132
Total displacement	liters	6.7
Valves per cylinder	number	0.004
Cooling System		liquid
Direction of Rotation (viewed facing flywheel)		CCW
Engine management		by EDC (Electronic Diesel Control)
Injection System		CR

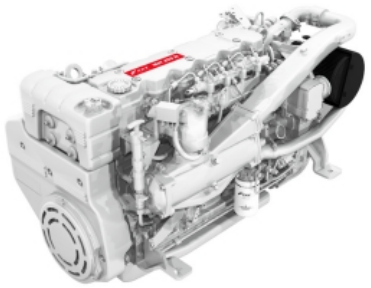
WEIGHT AND DIMENSIONS

Dimensions (L x W x H)	mm	1089 x 780 x 788
Dry Weight	Kg	600

DIMENSIONS CAN BE CHANGED ACCORDING TO ENGINE OPTIONS

STANDARD CONFIGURATION

Flywheel housing	type	SAE 3
Flywheel size	inch	11" ½
Air filter		rear side
Turbocharger		Waste Gate (water cooled) Turbo with Aftercooler (TCA)
Heat excharger		tube type
Exhaust gas water mixer - Exhaust cooled elbow		-
Water charge tank		included
Fuel filter	number	1 - left side
Fuel prefilter		included (loose)
Fuel pump		included
Oil filter	number	1 - right side
Oil sump		aluminium
Oil vapours blow-by circuit		rear
Oil heat exchanger		built in the crankcase
Oil filler		by cylinder head cover
Starter		12V - 3kW
Alternator		12 V - 90 A
Engine stop device		by electronic central unit
Wiring harness		with negative to ground connection
Painting color		white "ICE"



IMAGES SHOWN ARE FOR ILLUSTRATION PURPOSE ONLY

COMMERCIAL

ELECTRICAL SYSTEM

Voltage	V	0.012

NOT INCLUDED IN STANDARD CONFIGURATION

Battery - minimum capacity recommended	Ah	120 Ah
Battery - minimum cold cranking capacity recommended	Ah	900 Ah

Do you want to know more? CONTACT US

LEGEND

Arrangement	Air Handling	Turbocharger	Injection System	Exhaust System
L (in line)	TC (Turbocharged)	WG (Wastegate)	M (Mechanical)	EGR (Exhaust Gas Recirculation)
	NA (Naturally Aspirated)		CR (Common Rail)	SCR (Selective Catalytic Reduction)
	TCA (Turbocharged with aftercooler)		MPI (Multi Point Injection)	

A1 High Performance Crafts. Full throttle operation restricted within 10% of total use period. Cruising speed at engine rpm <90% of rated speed setting - Maximum usage 300 hours per year.
A2/B1 Pleasure Commercial Vessels. Full throttle operation restricted within 10% of total use period. Cruising speed at engine rpm <90% of rated speed setting - Maximum usage 1000 hours per year.

B Light Duty: Full throttle operation restricted within 10% of use period. Cruising speed at engine rpm <90% of rated speed setting - Maximum usage 1500 hours per year.
C Medium Duty: Full throttle operation < 25% of use period. Cruising speed at engine rpm <90% of rated speed setting - Maximum usage 3000 hours per year.
D Heavy Duty

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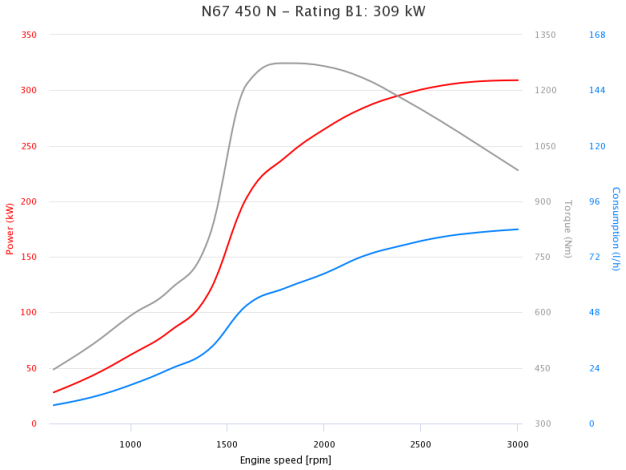
SPECIFICATION SUBJECT TO CHANGE WITHOUT NOTICE

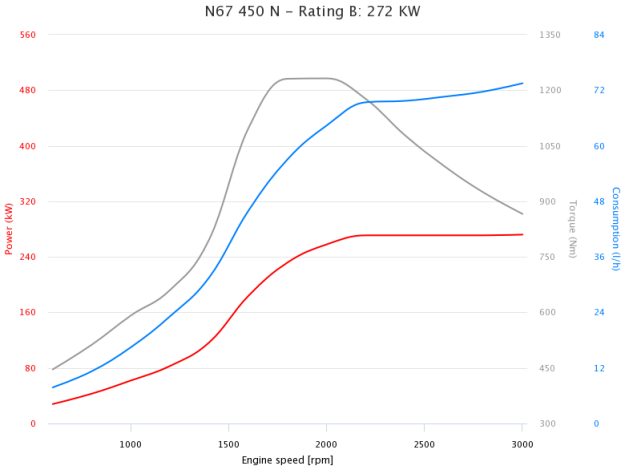
RATING TYPE

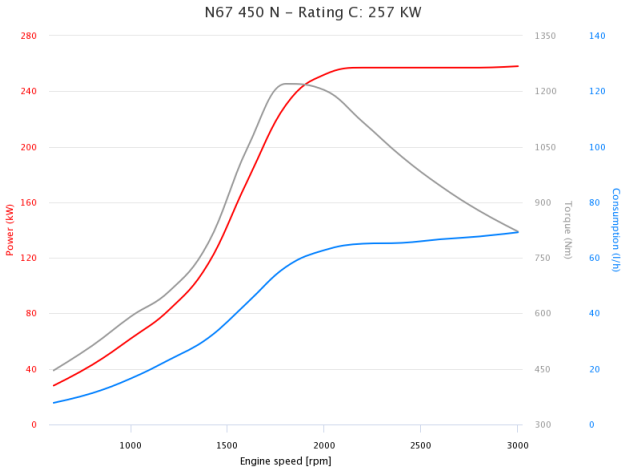
		B1	B	C	D	D
Maximum power [*]	kW (HP)	309 (420)	272 (370)	257 (350)	125 (170)	215 (292)
At speed	rpm	3000	3000	3000	2300	2000
Maximum no load governed speed at max rating	rpm	31500	3150	3150		
Minimum idling speed	rpm	600	600	600		
Mean piston speed at rated speed	m/s	13.2	13.2	13.2		
BMEP at max power	bar		23.5	23		
Specific fuel consumption (best value)	g/kWh @ rpm	228 @ 3000	227 @ 3000	225 @ 3000		
IMO Marpol Tier 2 (IMO Annex VI Technical Code 2008)		✓	✓	✓	-	-
RCD Stage 2 (2013/53/EC)		✓	✓	✓	-	-
IWV Stage V (EU 2016/1628)		-	-	-	-	-
EPA Tier 3 Commercial		✓	✓	✓	-	-
EPA Tier 3 Recreational		-	-	-	-	-
China GB I (GB15097-2016)		-	-	-	-	-
China GB II (GB15097-2016)		✓	✓	✓	-	-
Oil consumption at max rating	(% of fuel cons.)	= 0.2	= 0.2	= 0.2	= 0.2	= 0.2
Minimum starting temperature without auxiliaries	°C	-10°	-10°	-10°	-10°	-10°
Oil and oil filter maintenance interval for replacement	hours	600	600	600	600	600

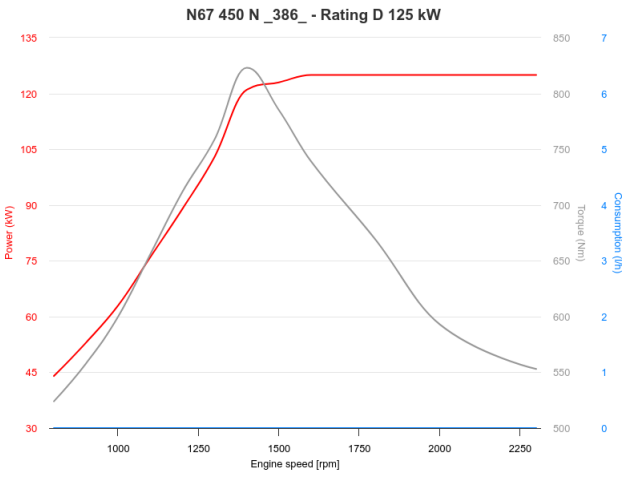
* Net Power at flywheel according to ISO 8665, after 50 hours running, Fuel Diesel EN 590. Power tolerance 5%.

POWER & TORQUE









COMMERCIAL

LEGEND

Arrangement
L (in line)

Air Handling
TC (Turbocharged)
NA (Naturally Aspirated)
TCA (Turbocharged with aftercooler)

Turbocharger
WG (Wastegate)

Injection System
M (Mechanical)
CR (Common Rail)
MPI (Multi Point Injection)

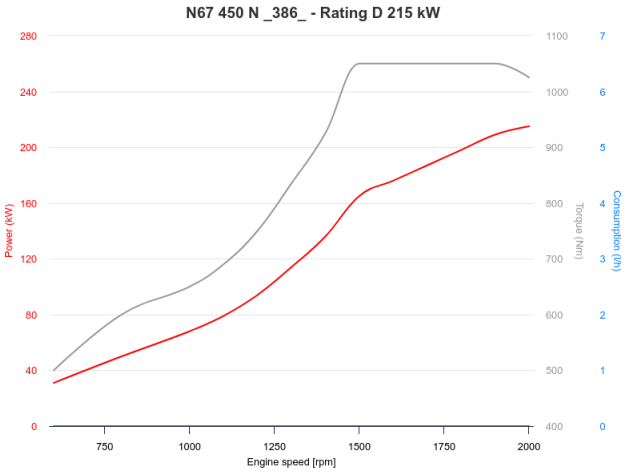
Exhaust System
EGR (Exhaust Gas Recirculation)
SCR (Selective Catalytic Reduction)

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LEGEND

Arrangement

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